



NMR Studies of Polyethylene: From Chemical Characterization Towards the Organization of Semi Crystalline Polymers

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Chain Branching

^{13}C NMR Branch Quantification

^{13}C NMR Optimisation

– Hardware Setup

– Method

Applications

Chain Dynamics & Morphology

Anisotropic NMR Interactions

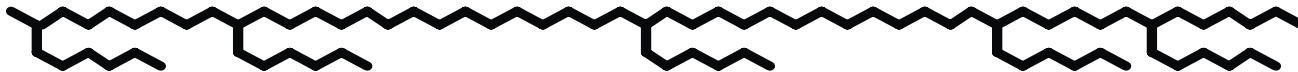
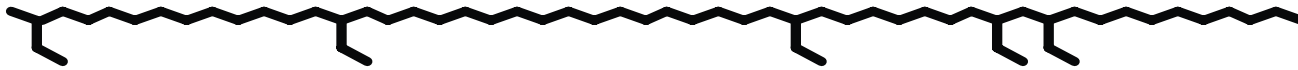
NMR and Chain Translation

Applications

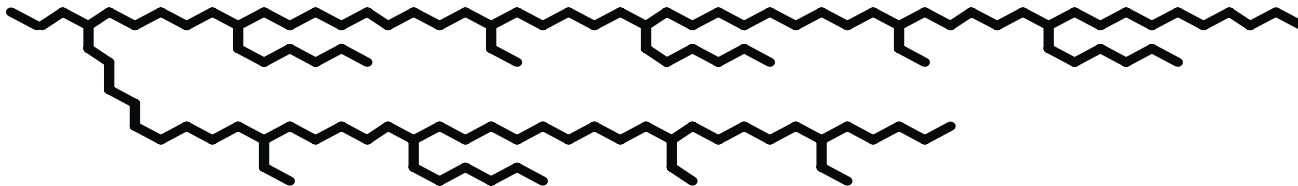
Types of Branching



SCB
< 30 C



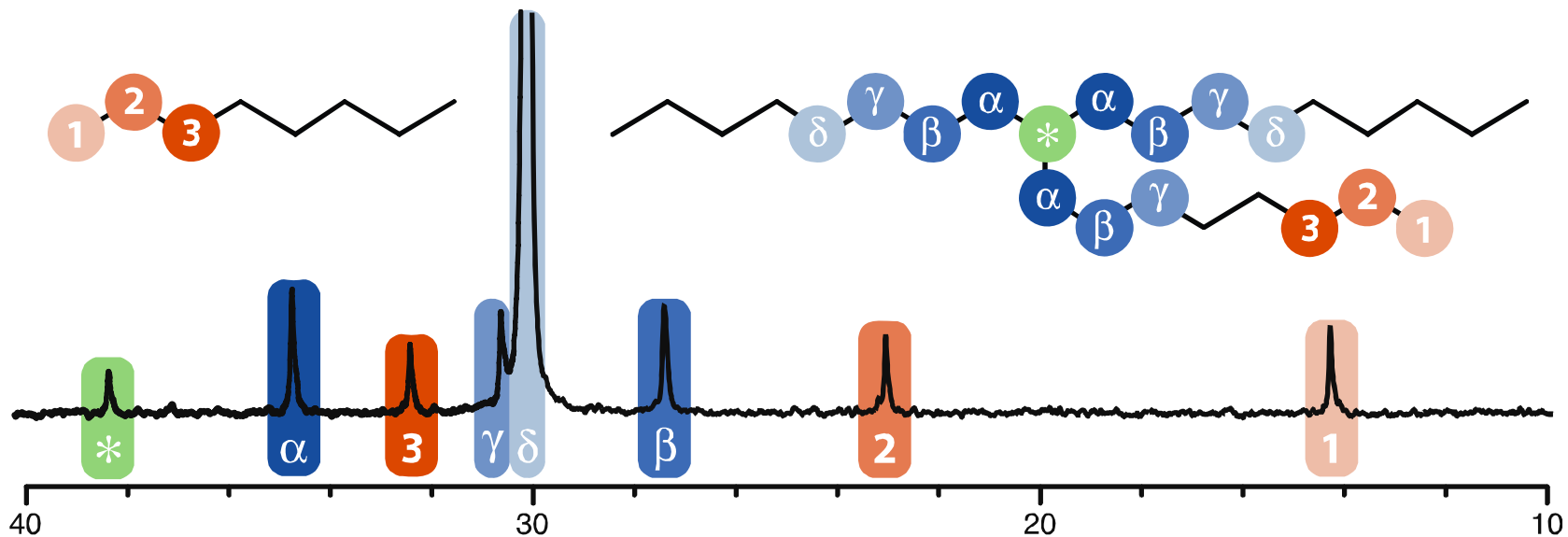
LCB
> 270 C
 M_e





NMR Branch Quantification

Solution-State NMR



Direct quantification via ratio of integrals:

- branch content $*:\delta$ or $\alpha/3:\delta$

Disadvantages:

- maximum 20 wt % solubility
- up to 2,000,000 scans for 3–8 per 100,000 CH_2



Optimised NMR Branch Quantification



Measurement of bulk polymer:

- more NMR active nuclei per volume
- more signal per unit time
- faster branch quantification

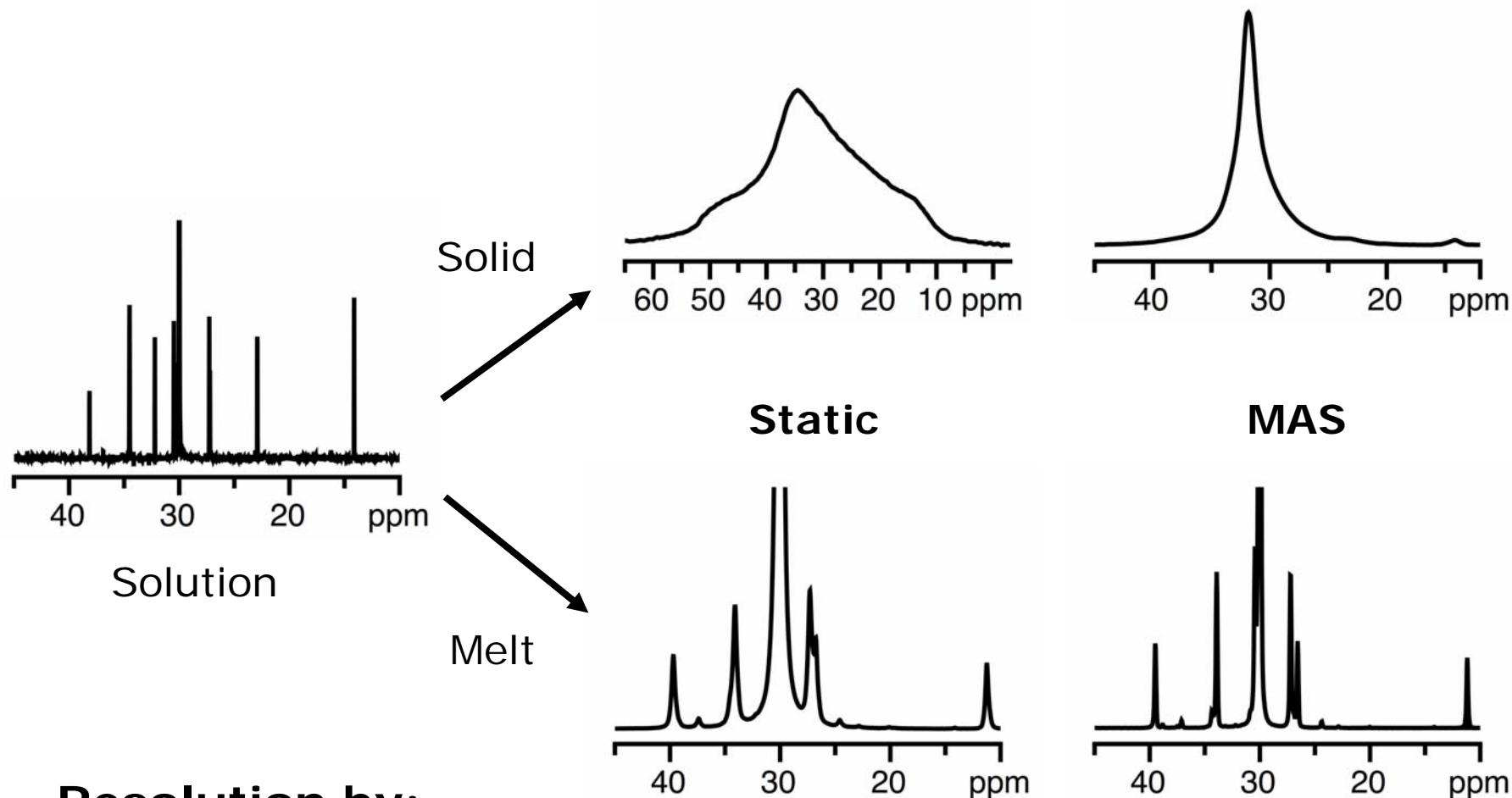
Type of NMR:

- solid-state NMR
- melt-state NMR

Parameters Investigated:

- external magnet field
- coil geometry
- pulse sequence
- recycle delay
- decoupling method

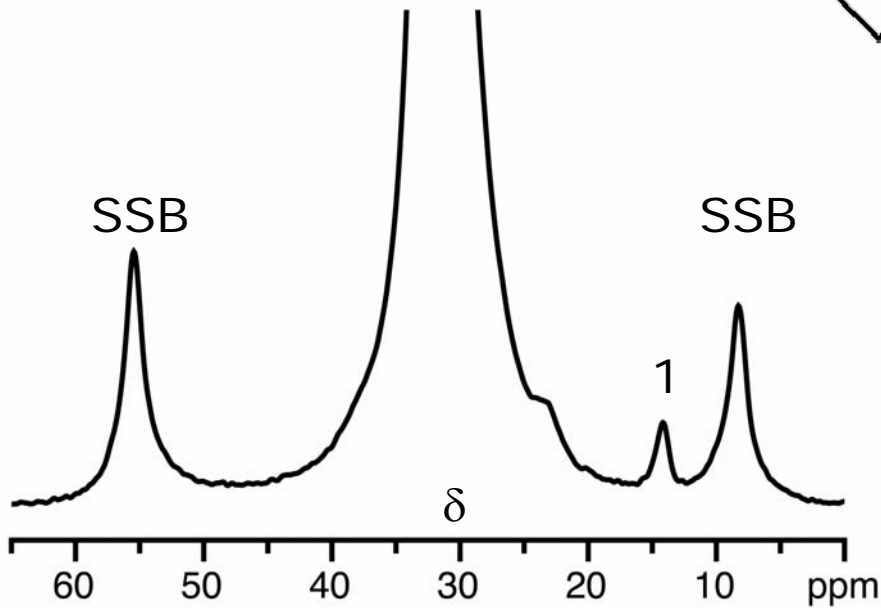
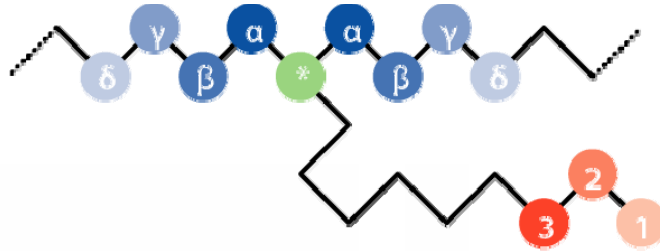
Resolution Enhancement



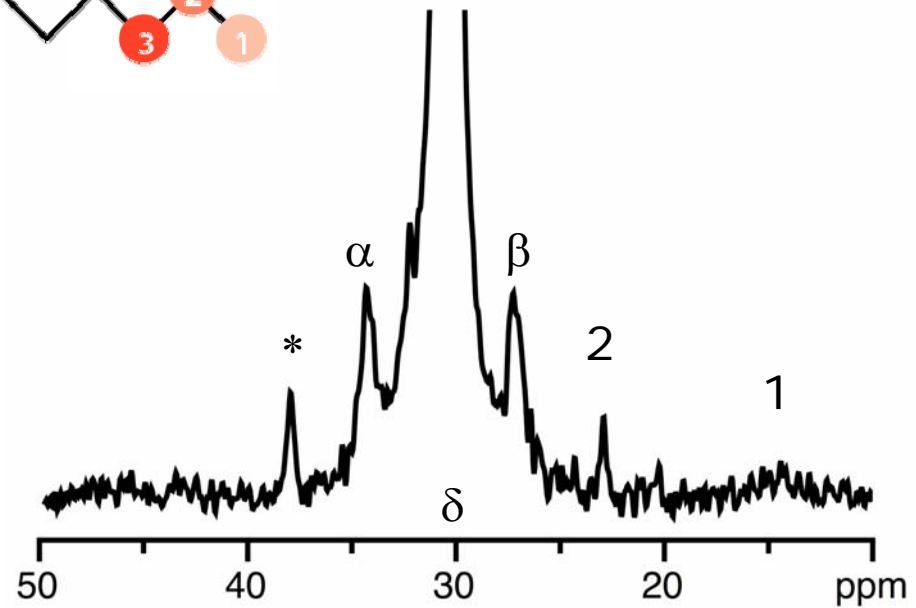
Resolution by:

- magic angle spinning (MAS)
- high-power heteronuclear dipolar-decoupling
- motional averaging of anisotropic interactions

Solid-State MAS NMR



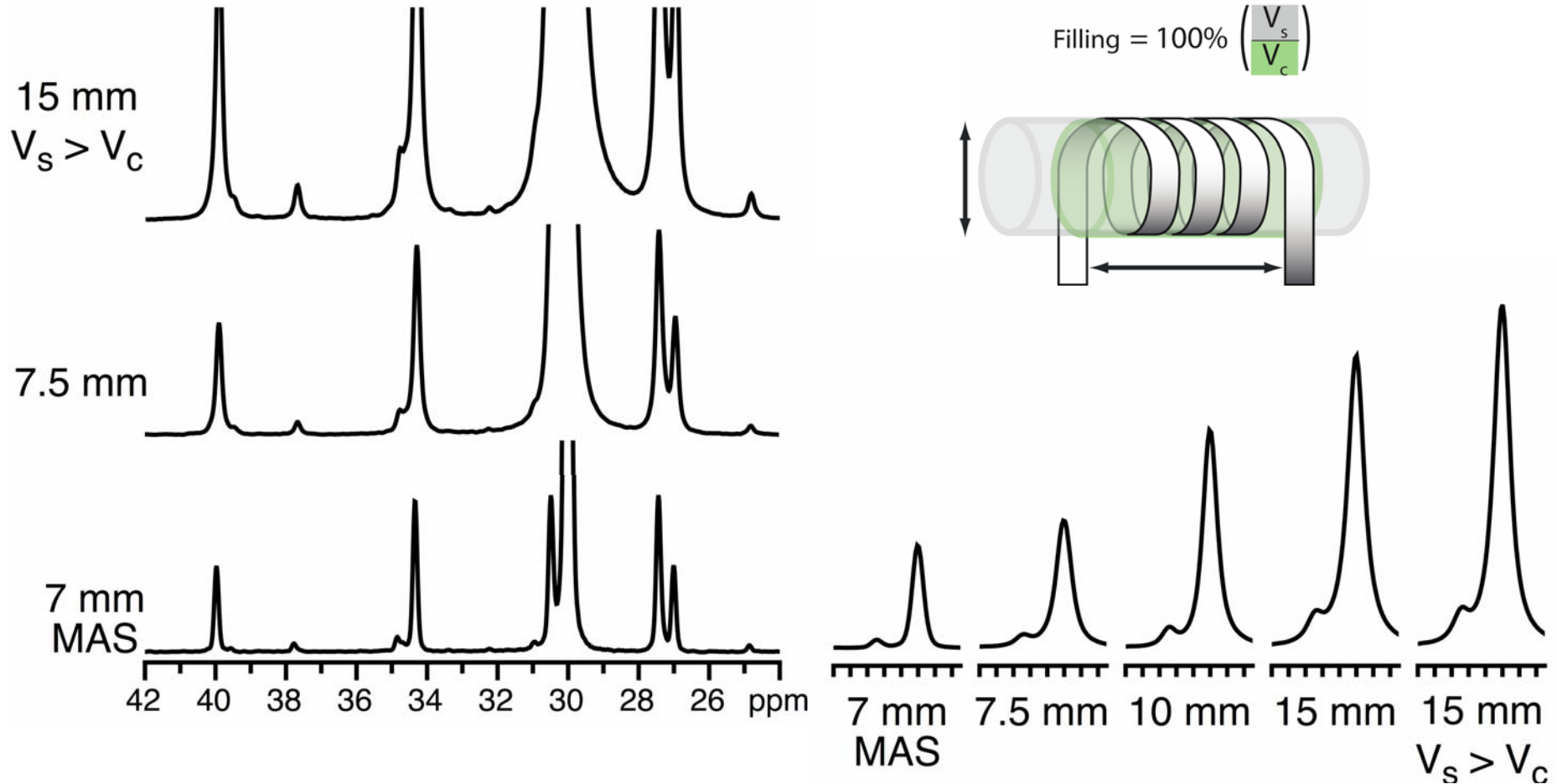
500 MHz / 7 mm
3 kHz MAS



700 MHz / 2.5 mm
30 kHz fast MAS

semi-quantitative at low temperature (-15°C)

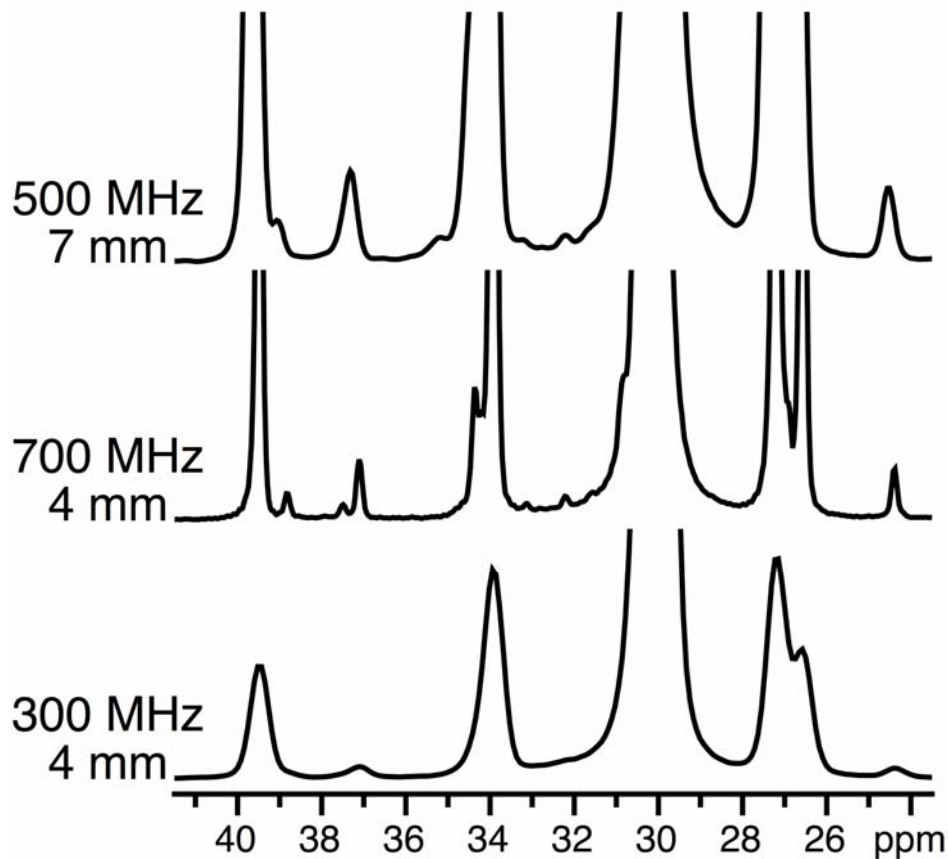
Melt-State Static NMR



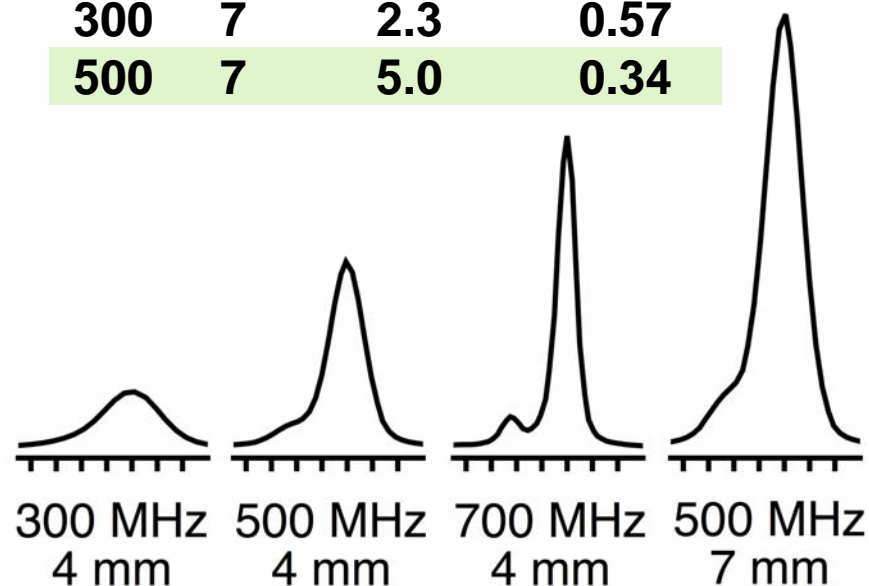
Highest sensitivity but with reduced resolution

- large detection coils at 300 MHz
- high degree of detection coil filling

Melt-State MAS NMR



B_0 MHz	ϕ mm	relative Sensitivity	$FWHH_\delta$ ppm
300	4	1.0	0.49
500	4	1.8	0.34
700	4	2.0	0.17
300	7	2.3	0.57
500	7	5.0	0.34



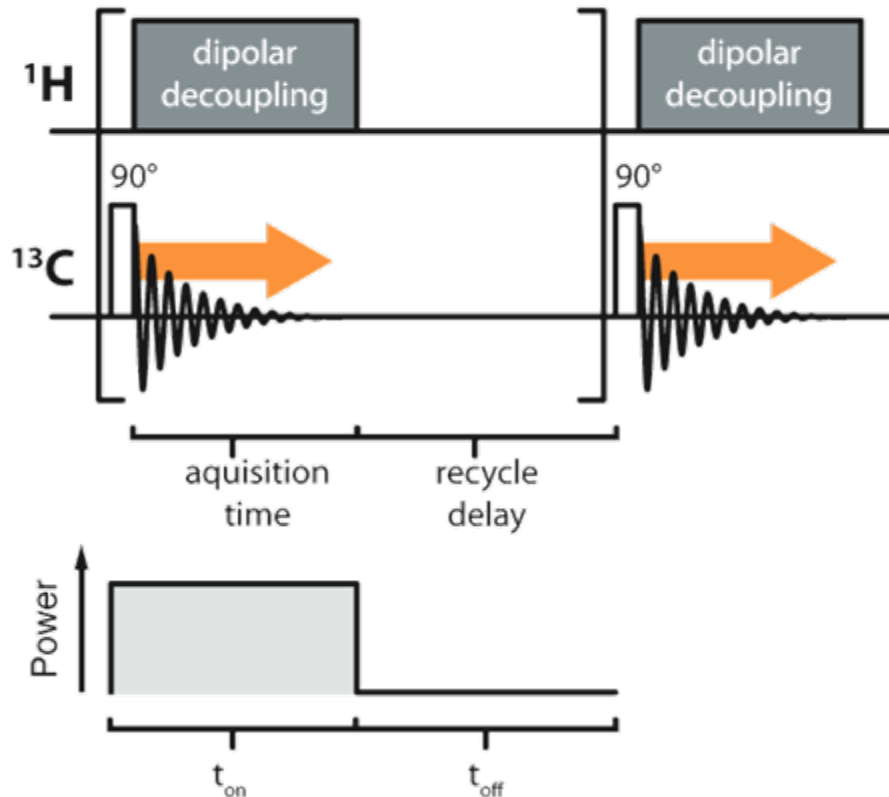
Compromise between sensitivity and resolution

- ^{13}C - ^1H optimised 7 mm MAS probehead at 500 MHz

Direct Polarisation



Single Pulse Excitation (SPE)



Hardware Limits

Maximum Pulse Length

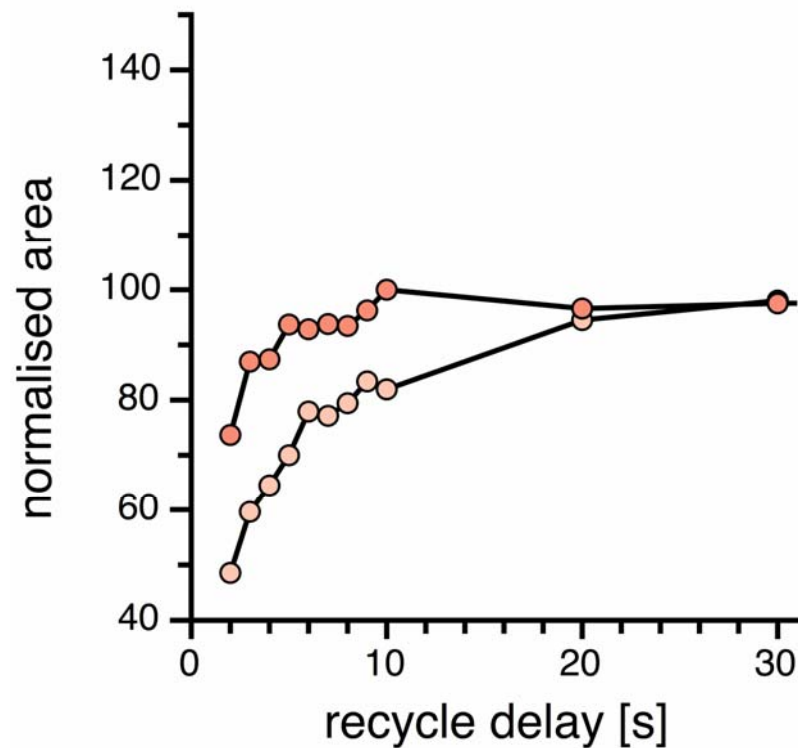
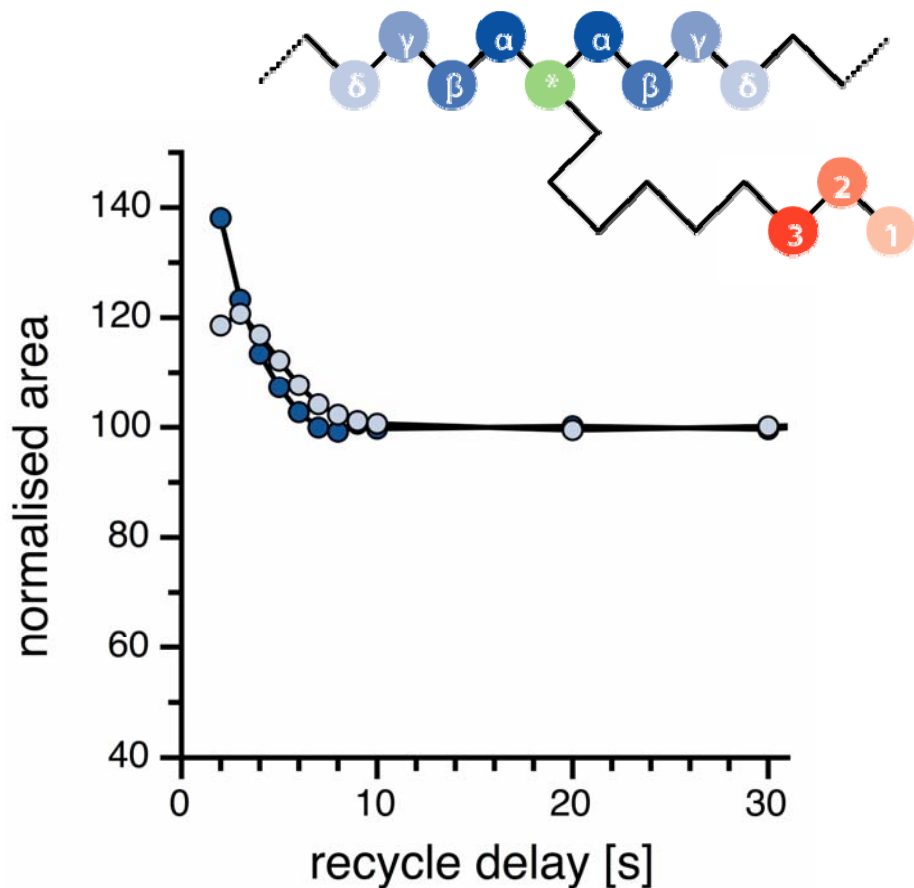
$$t_{\text{on}} < 200 \text{ ms}$$

Maximum Duty-Cycle

$$D_{\%} = 100\% \left(\frac{t_{\text{on}}}{t_{\text{on}} + t_{\text{off}}} \right) < 2\%$$

Quantitative but limited by T_1^{C}

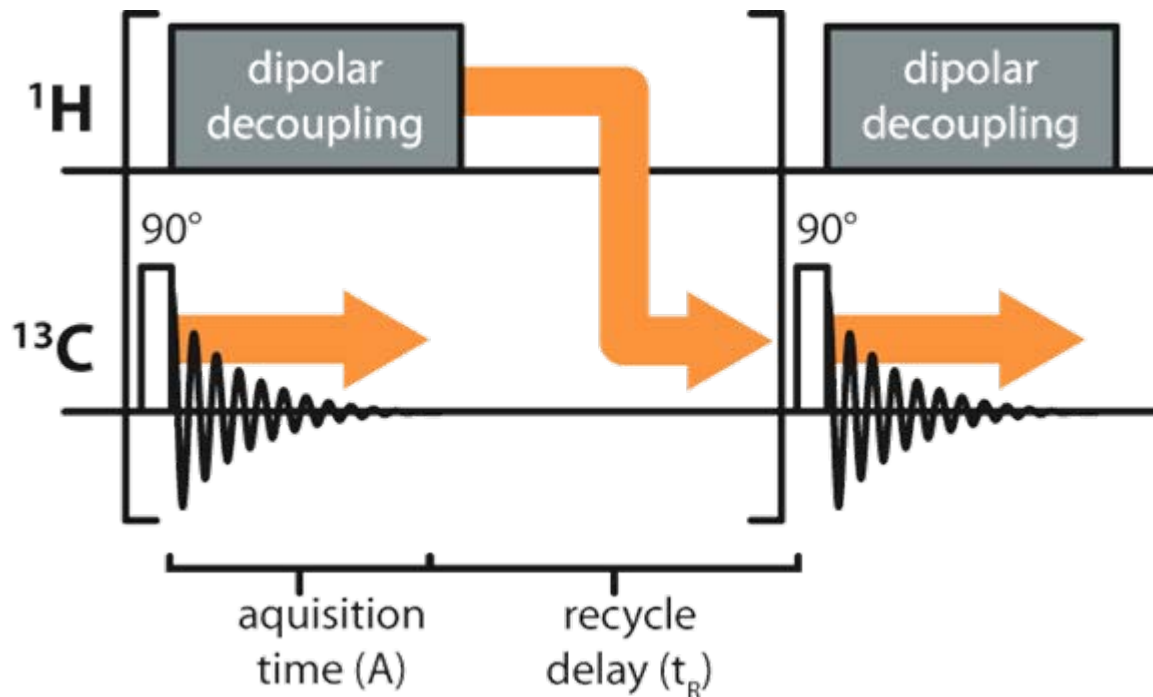
Short Recycle Delays I



Short recycle delays

- saturation effects on branch carbons 1, 2 and 3
- enhancement of backbone signals *, α , β and δ

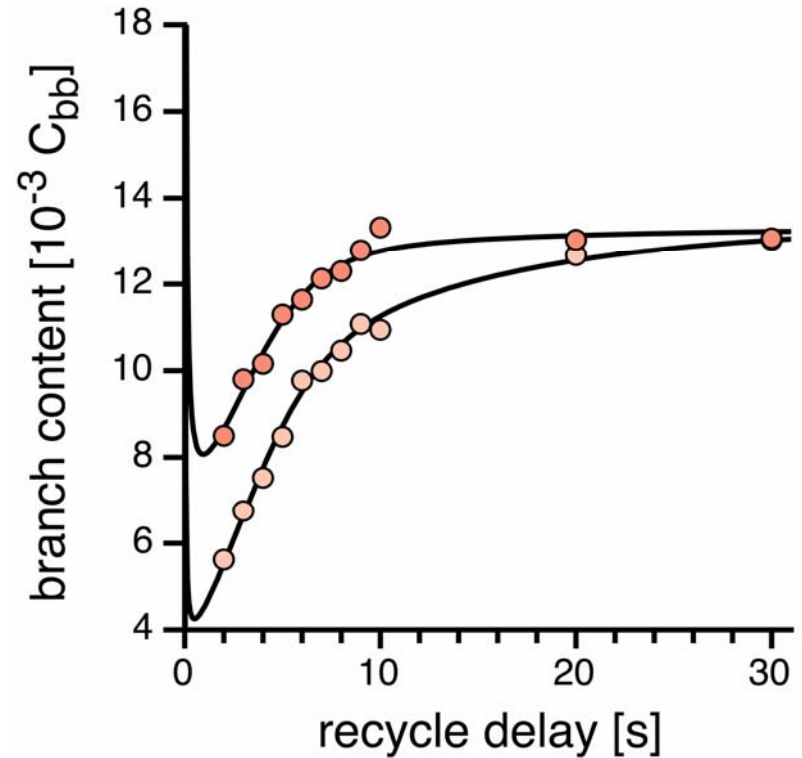
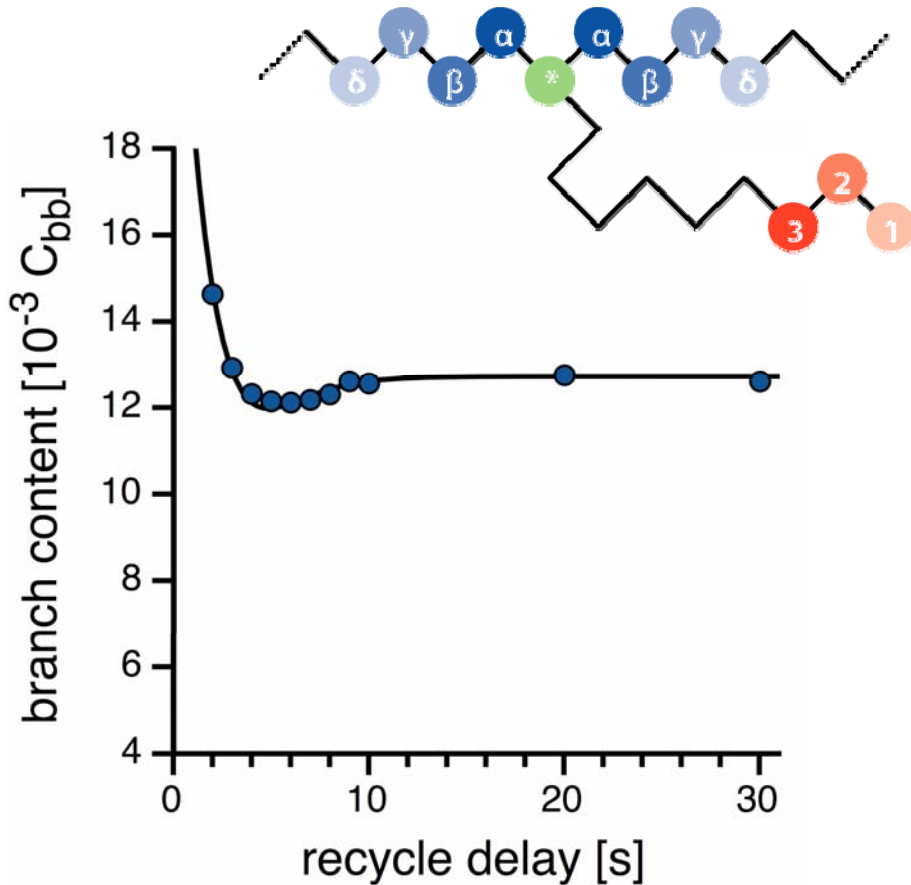
Short Recycle Delays II



Transient NOE

- residual proton polarisation from decoupling
- enhancement dependent on nuclear relaxation times

Short Recycle Delays III



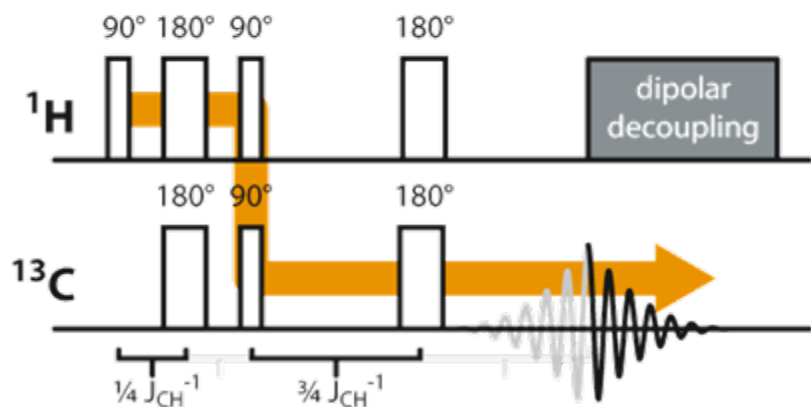
Short recycle delay

- backbone carbons better suited for quantification

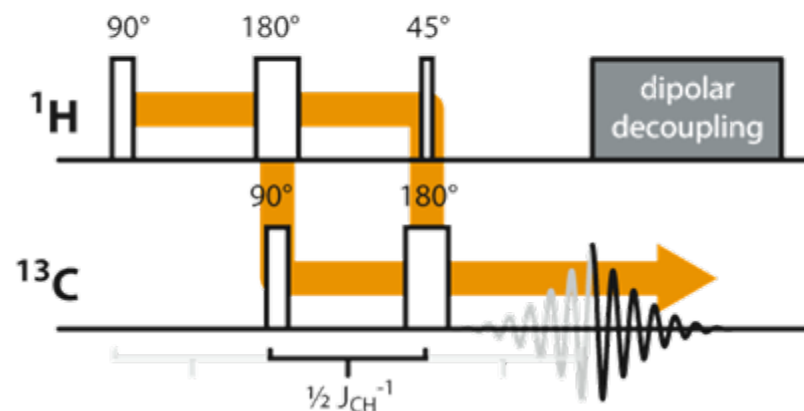
J-Mediated Methods I



Refocused Decoupled INEPT



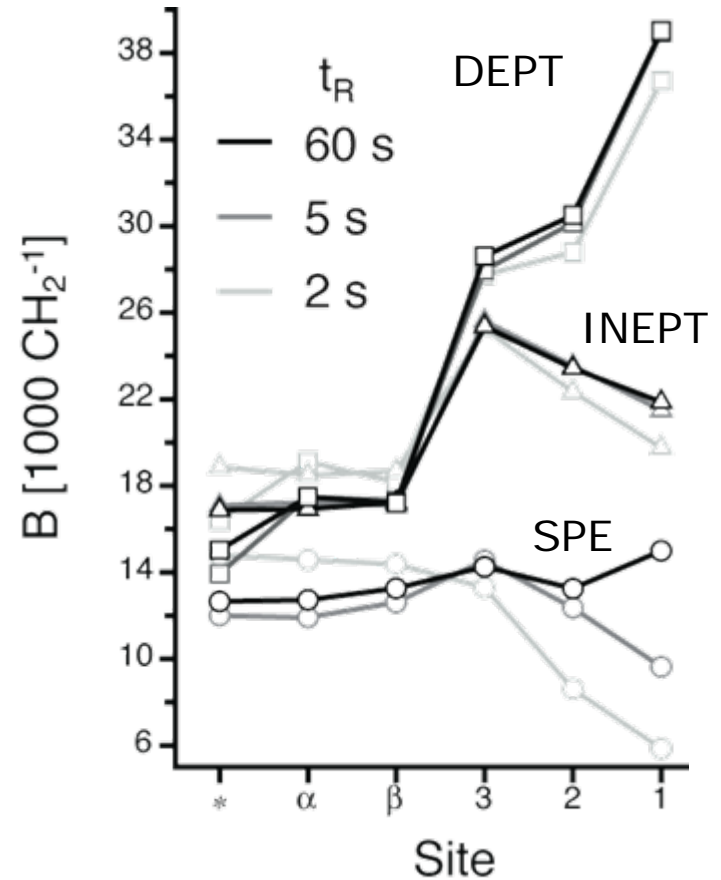
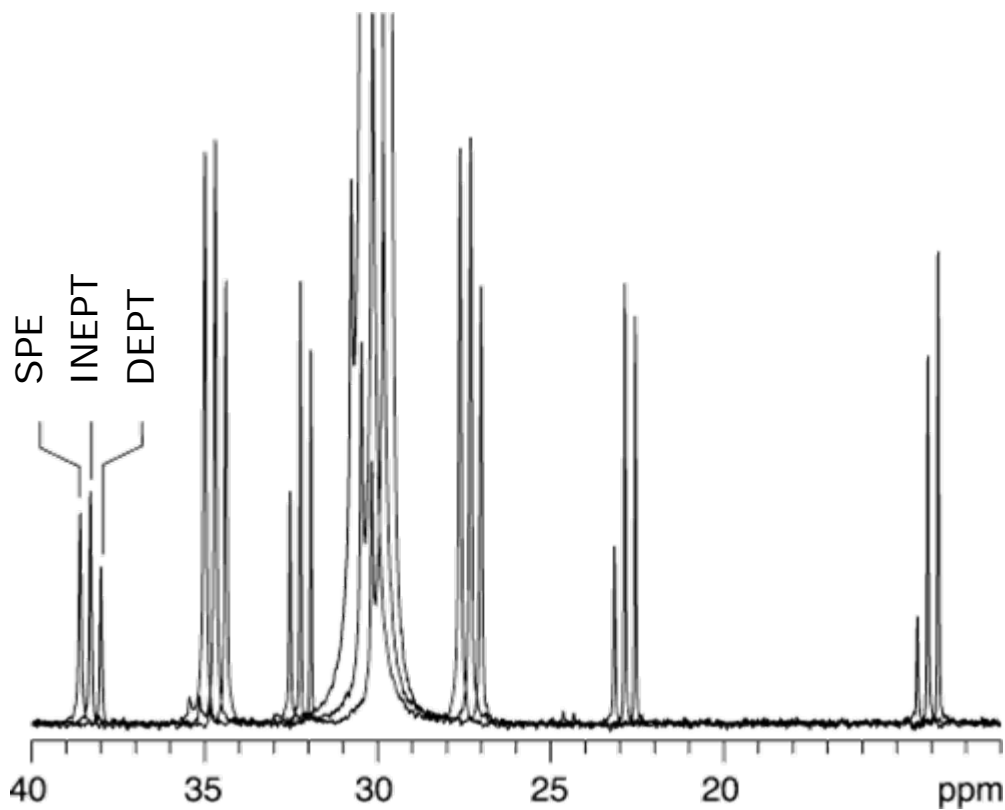
Decoupled DEPT-45°



J-Mediated polarisation transfer

- limited by T_1^{H} not T_1^{C}
- access to attached proton tests

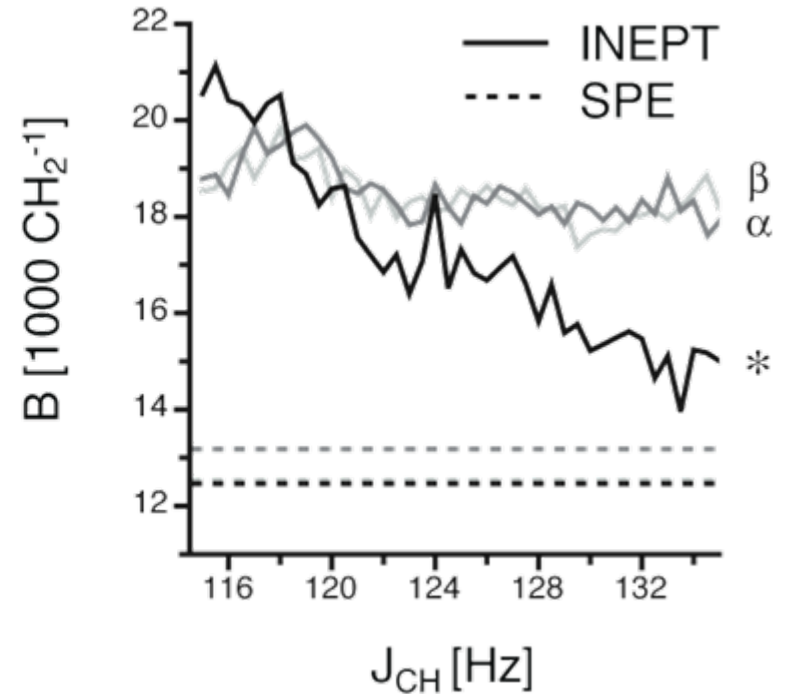
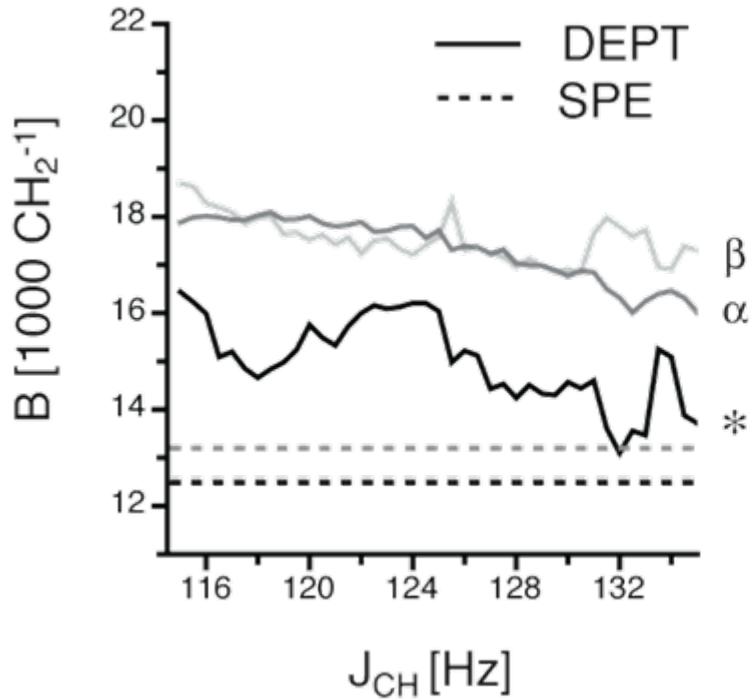
J-Mediated Methods II



Both INEPT and DEPT

- overestimate branch content
- show less effect of recycle delay on branch content
- show potential for branch quantification (*, α , β)

J-Mediated Methods III



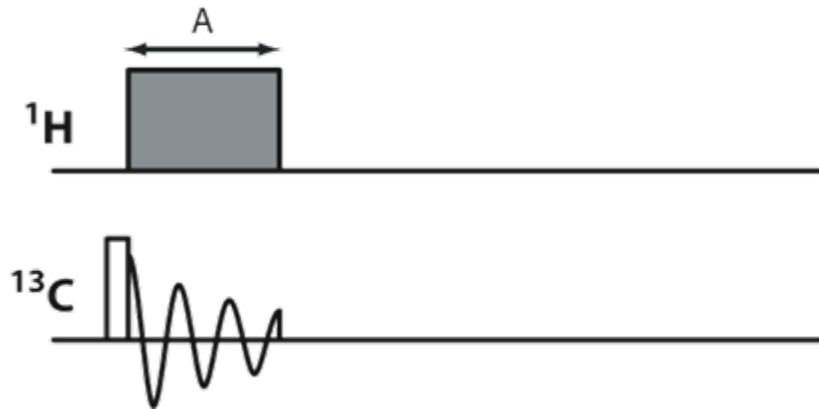
Not fully quantitative

- branch content dependent on J_{CH}

Decoupling Method I

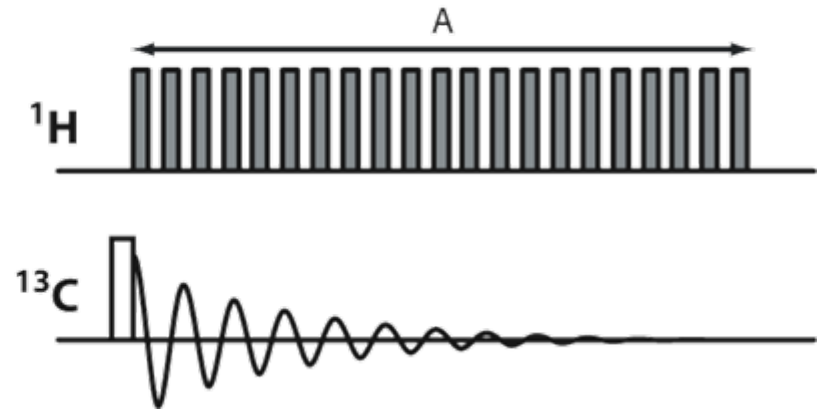


FID Truncated: CW Decoupling



$$t_R = 2 \text{ s}; \quad A_{\text{Max}} = 41 \text{ ms}$$

No Truncation: π -Decoupling

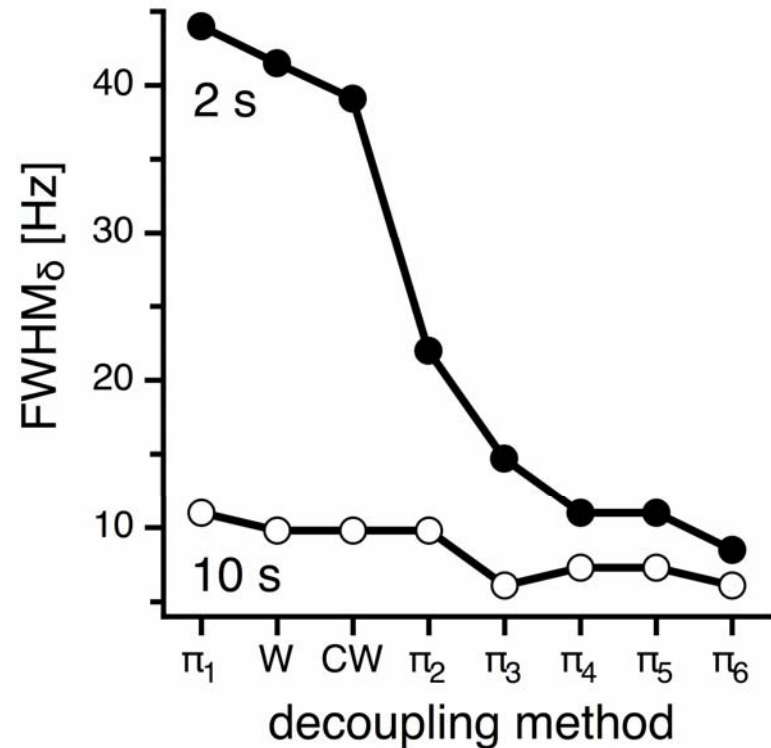
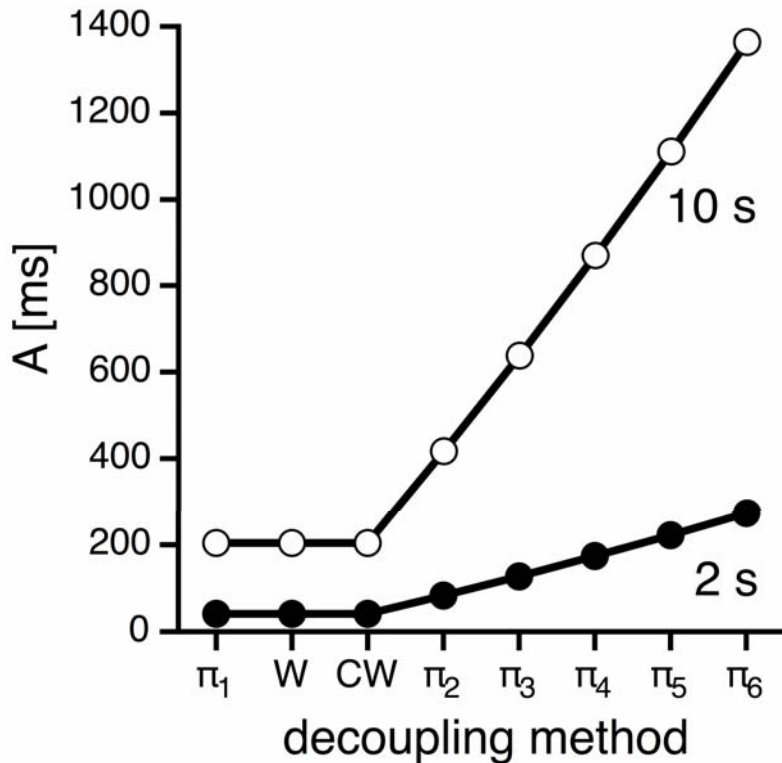


$$A_{\text{Max}} = 272 \text{ ms}$$

Advantages

- longer acquisition possible
- less artificial line-broadening / more T_2 -based line-widths

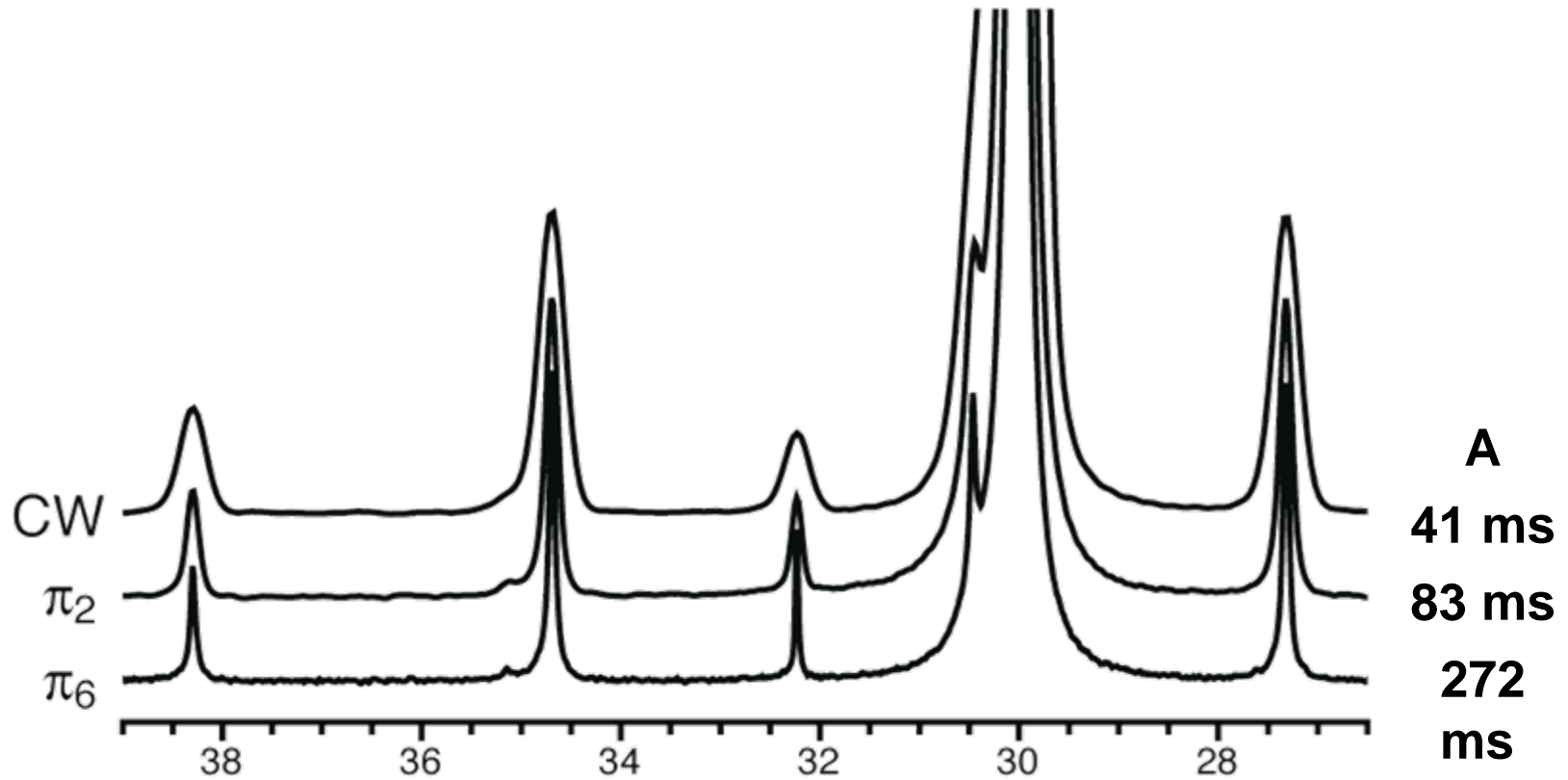
Decoupling Method II



Optimum decoupling method

- π -decoupling at short recycle delay
- extended duty cycle

Decoupling Method III



Reduction of FWHH_δ

– 40 Hz to 10 Hz at 2 s

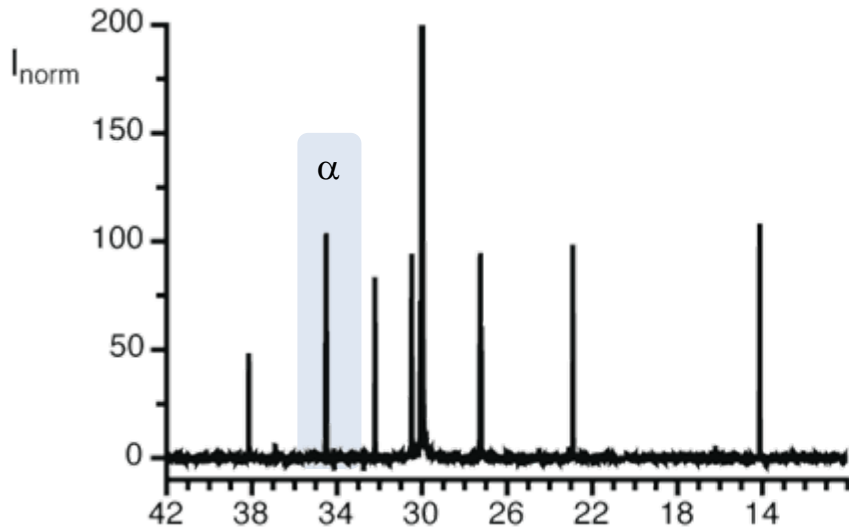


Applications

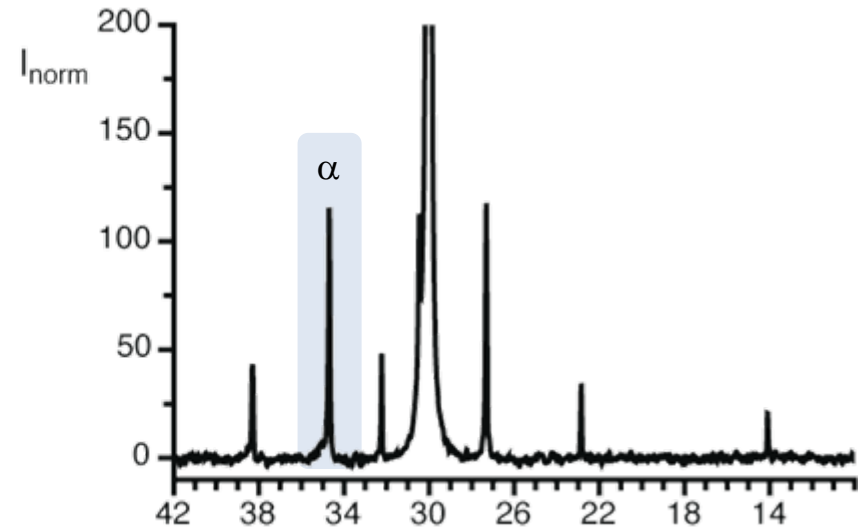
Comonomer Content



Solution-State PE8-C
12 h / $\text{SNR}_\alpha = 52$



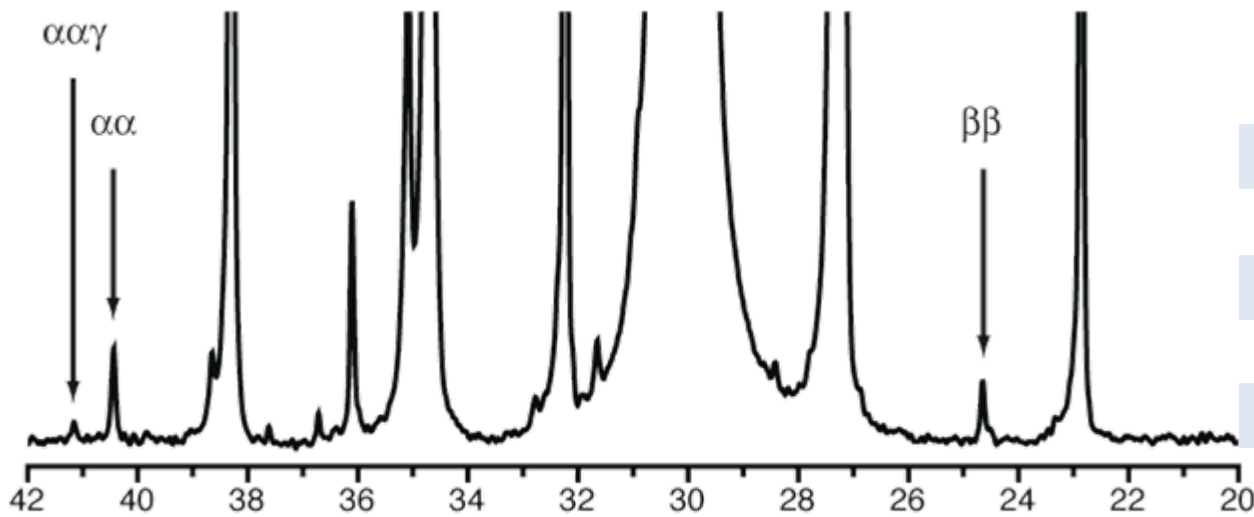
Melt-State PE8-C
70 s / $\text{SNR}_\alpha = 58$



Comonomer contents: 2–15 per 1000 CH_2

- Standard solution-state: 12 h per sample
- Optimised melt-state: 70 s – 16 min per sample

Comonomer Distribution

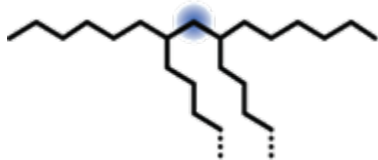


SCB + LCB PE

Site	SNR	B
		1000 CH ₂ ⁻¹
ββ	12.5	0.54
αα	19.3	0.84
ααγ	3.4	0.06

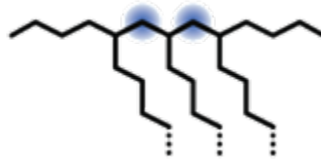
Double

αα



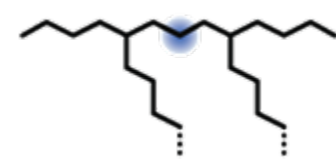
Triple

ααγ



Non-consecutive

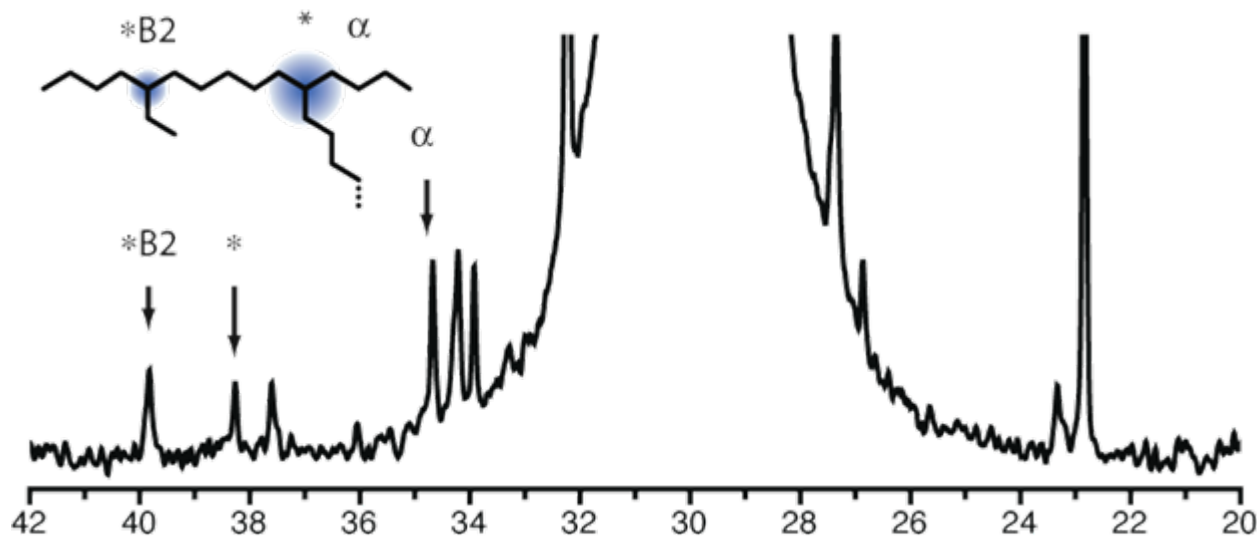
ββ



Comonomer incorporation

- quantification of double, triple and non-consecutive

Low Branch Content



Linear PE

Site	SNR	B 1000 CH ₂ ⁻¹
*B2	4.5	0.07
*	3.7	0.05
α	9.4	0.08

Access to branch contents of 7–8 per 100,000 CH₂

- Optimised solution-state:
 - 50,000 to 2,000,000 scans (15 & 300 h)
- Optimised melt-state:
 - 21,500 scans (13 h)



Melt-state MAS

- compromise of resolution & sensitivity
- SPE more suitable than J-mediated methods
- highly time efficient due to short recycle delays

π -decoupling

- most applicable at short recycle delays
- reduced FID truncation with extended duty cycle
- significantly improves resolution

**Applicable to wide range of
model/industrial polyolefins**